

Date: Wednesday, 11/06/2008 2:25:14 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number	: 39822		Part Number	: D2010103	
Estimate Number	: 10505		Drawing Number	: D2010 PRELIM	
P.O. Number	:		Project Number	: N/A	
This Issue	: 11/06/2008 S.O. No. :		Drawing Revision	: PRELIM	
Prsh Rev.	: NC		Material	:	
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 23/06/2008	
Previous Run	: 39504		Qty:	50 Um: Each	
Written By	:		OK	OK	
Checked & Approved By	: JUL 08-6-11		PS	PS	
Comment	: Est : F 02.08.21 Re-format; Added D2057 KJ/RF		01.06.11	30	
	Est Rev:G 08-05-27 as per ECN1195P DD verified by:EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0500W049	304 RD Tube .500 x .049W	
		Comment: Qty.: 1.5750 f(s)/Unit Total : 78.7500 f(s)	
		Material: 304/316 SS tubing 0.500" Dia. x 0.049" wall	
		(M304TR0500W049) Batch No: M108324	SB 08/06/17
2.0	BRAKE NC	NC BRAKE	
		Comment: BRAKE NC	
		Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727	
		Identify as D2010-103	DB 08/06/17
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	FF 08-06-19 (30)
		1- Bend as per Dwg D2010 using bending Jig D2010-103T2	
		2- Deburr ends	08/06/18 (30)
4.0	D2057	Plug	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)	
		Plug	
		Pick:	
		Qty Part Number Description Batch	
	1	D2057 Plug	B 39826
			FF 08-06-19 (30)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 11/06/2008 2:25:14 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: MIRROR ARM
Job Number: 39822		Part Number: D2010103
Job Number:		
Seq. #:	Machine Or Operation:	Description :
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		
1-flare before installing plug as per dwg D2010		
2-Install D2057 plug as per Dwg D2010		
6.0	QC5	INSPECT WORK TO CURRENT STEP FF 08-06-19 (30) <i>coated</i>
Comment: INSPECT WORK TO CURRENT STEP S 08/06/19 X30		
7.0	POWDER COATING	POWDER COATING M 102316 (30X)
Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3		
START TIME: <u>10:30</u> OVEN TEMPERATURE: <u>320°</u> FINISH TIME: <u>11:00</u> mf 08/06/20		
8.0	QC3	INSPECT POWDER COAT/ CHEMICAL CONVERSION AS 08/04/20 X30
Comment: INSPECT POWDER COAT		
9.0	PACKAGING 1	PACKAGING RESOURCE #1 AS 08/04/20 X30
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST228</u> AS 08/06/20 X30		
10.0	QC21	FINAL INSPECTION/W/O RELEASE 08/06/24 AS
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

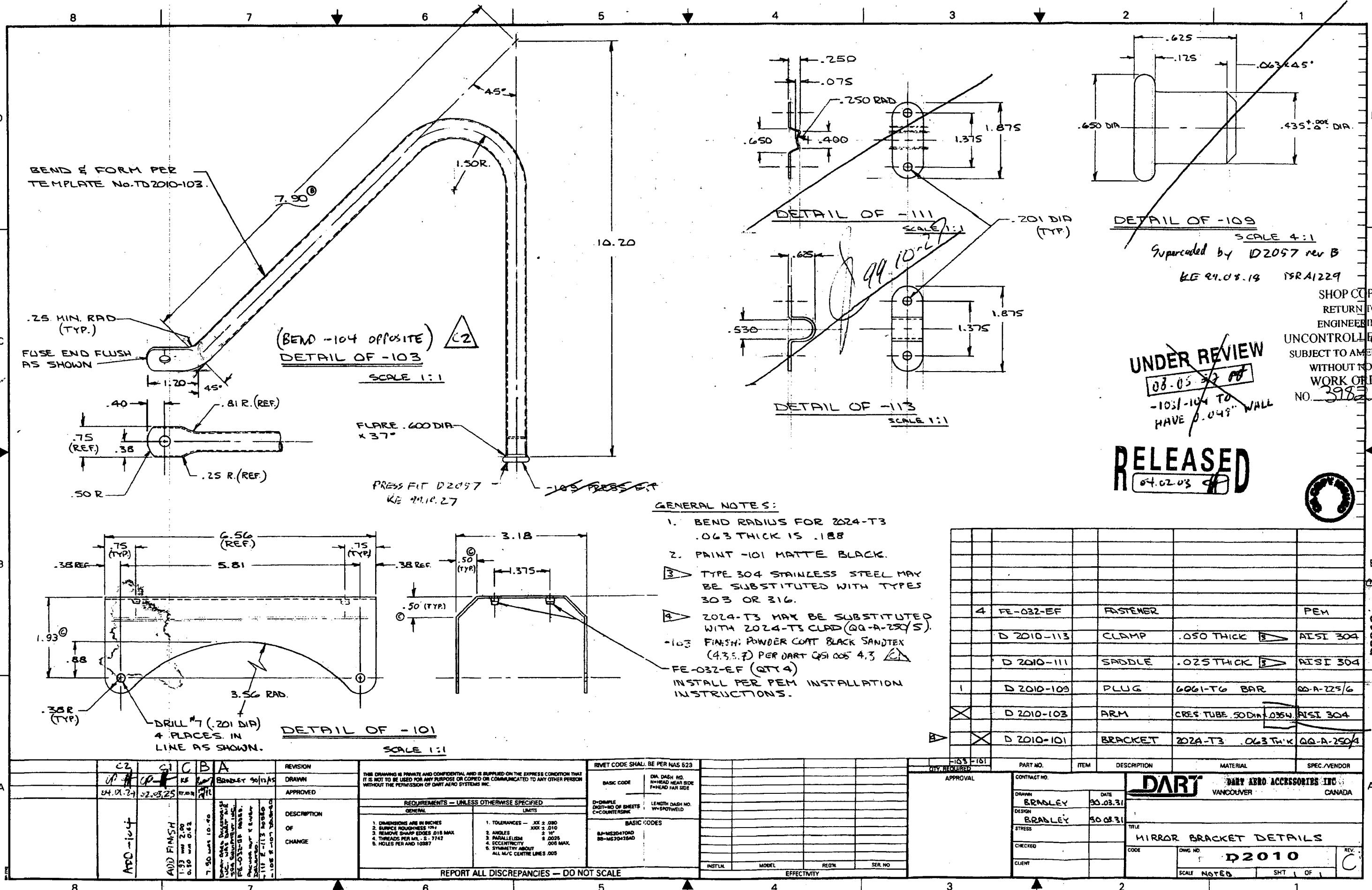
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



049
4LL